

| | | | | | |
|-----------------------|---------------------------------------|--------------|------------------|------------------|--------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HANDLE KNOB | | |
| Job Number | : 33794 | | | | |
| Estimate Number | : 11858 | | | | |
| P.O. Number | : N/A | Part Number | : D2367 | | |
| This Issue | : 7/30/2007 | S.O. No. | : N/A | Drawing Number | : D2367 REVA |
| Prsht Rev. | : NC | | | Project Number | : N/A |
| First Issue | : N/A | Type | : SMALL /MED FAB | Drawing Revision | : A |
| Previous Run | : 29146 | | | Material | : N/A |
| Written By | : _____ | Due Date | : 8/20/2007 | Qty: | 30 |
| Checked & Approved By | : <u>07.07.30</u> | | | Um: | 10 |
| Comment | : Est, A 02.10.29 New issue KJ | | | Each | |

Job Number:

| | | |
|-----|-----------------|-------------------------|
| 1.0 | MDEL RIN R12500 | DEL RIN ROUND BAR 1.25" |
|-----|-----------------|-------------------------|

Comment: Qty.: 0.0473 f(s)/Unit Total : 0.4725 f(s)
DELRIN ROUND BAR 1.25"

Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500)and Dwg D2367

| | | |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|

Comment: HARDINGE CNC LATHE SMALL
Machine as per Folio FA045 and Dwg D2367
Deburr

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

40 QC8 SECOND CHECK

Comment: SECOND CHECK

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 5730

60 QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 21/10/22

QA: N/C Closed: _____ Date: _____

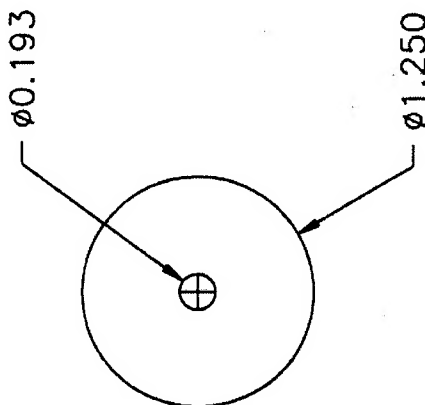
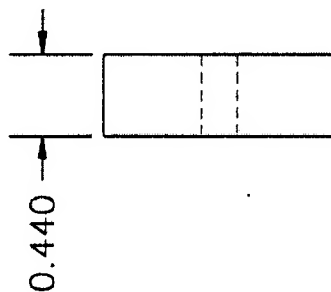
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-----------------------|--------------------------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| B WILLIAMS | K HAND | DRAWING NO. | REV. A |
| CHECKED <i>PSW</i> | APPROVED <i>[Signature]</i> | D2367 | SHEET 1 OF 1 |
| DATE | TITLE | SCALE | |
| 95:02:22 | HANDLE KNOB | 1:1 | |

RELEASED
960610Bw



BREAK ALL EDGES .015 MAX
MATERIAL: BLACK DELRIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33794